Installation Instructions

For Set # 4.7131

05-07 Ford F-250/F-350 SD 4WD 05-07 Ford F-450/F-550 ALL Front Track Rod Bushing Set



1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

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It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle. Wheel alignment is almost always disturbed when suspension components are removed or replaced. It is recommended that you have the alignment checked on your vehicle at a qualified alignment shop. Energy Suspension recommends that you read over all the installation instructions and check all P/N's and quantities in the parts list before you start. Call customer service at 949-361-3935 if the parts in your kit do not match this parts list. Prior to installation, make sure that your car is in excellent mechanical condition and that there are no suspension or steering related problems. This part has been designed to work only with a car that is in good state of repair. No matter how carefully we design our parts, this is one area we have no control over and cannot be held responsible.

Parts list:

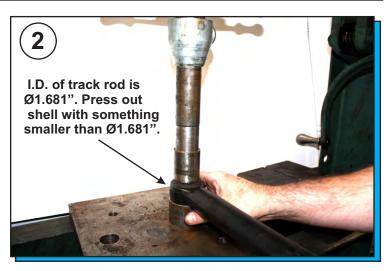
- 1 8268 (Ford track rod bushing)
- **1 15.10.446.39** (sleeve 1.250"O.D. x .788"I.D. x 1.740"LG)
- 2 9.11108 (grease)

Apply grease to all metal parts that contact the polyurethane bushings.





Factory outer metal shell must be pressed out. Use a razor knife to remove any excess rubber bushing. This will help prevent any binding while pressing out the bushing.





Remove any burrs and sharp edges with a file and emery paper as preparation for the new bushing. You want the edges smooth and rounded to ease installation and prevent cutting the bushing.



Grease inside of track rod and the leading edge of bushing. Press new bushing into the eye. (It may take multiple attempts, as bushing tends to bulge out a lot when compressed. It wont be easy, but it will go in).