



Installation Instructions

FTS451 Adjustable Trac Bar 99-up Ford 4WD Super Duty

PARTS LIST-

- 1- FT451 Adjustable Trac Bar
- 2- FT2 Pivot Bolt Sleeve

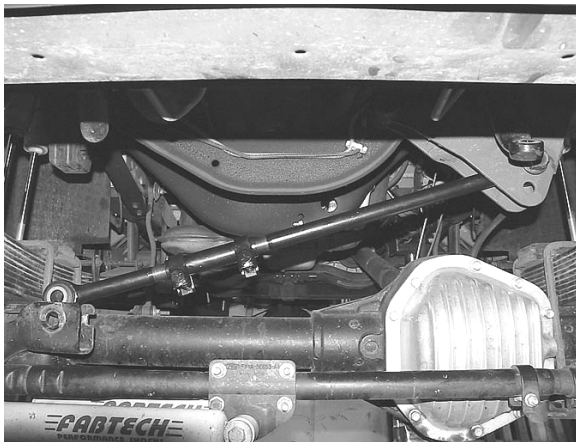
TOOL LIST- (NOT INCLUDED)

- Assorted Metric & SAE Sockets & Wrenches
- Torque Wrench, Jack, Jack Stands

READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED, SEVERE FRAME, DRIVELINE AND / OR SUSPENSION DAMAGE MAY RESULT. CHECK FOR FRAME AND SUSPENSION DAMAGE PRIOR TO INSTALLTION. THIS KIT DOES NOT REQUIRE WELDING FOR INSTALLATION. DO NOT WELD ANY OF THESE COMPONENTS. THE INSTALLTION OF THIS KIT SHOULD BE PERFORMED BY A PROFESSIONAL MECHANIC.

INSTALLATION-

1. Locate the Fabtech Adjustable Trac Bar and check the amount of threads showing on each side of the adjusting sleeve so that they are equal. If the thread length on each side is not equal, adjust the bar prior to installation.
2. With the vehicle on level ground set the emergency brake and block the rear tires. Jack up the front axle of the truck and support the frame rails with jack stands. **NEVER WORK UNDER AN UNSUPPORTED VEHICLE!**
3. Locate and remove the upper and lower pivot bolt and nut from the stock Trac Bar. Note- To remove the Trac Bar pivot bolts and nuts, the front axle may have to be jacked up or down to remove pressure from the suspension on the Trac Bar. Retain the factory hardware and discard the Trac Bar.
4. After the factory Trac Bar has been removed, lower the vehicle off of the jack stands on to the ground with the front tires and wheels pointed straight ahead.



5. 1999 Models- Some models may require the use of the pivot bolt insert sleeves included with this kit. Place sleeves over the stock hardware and install the new Fabtech Trac Bar with the adjusting sleeve to the passenger side of the vehicle. Using the adjusting sleeve, adjust the Trac Bar as needed to allow the insertion of the pivot bolts and nuts. Torque to 110LBS. SEE PHOTO

6. 2000-up Models - Using the stock hardware install the new Fabtech trac bar with the adjusting sleeve to the passenger side of the vehicle. Using the adjuster sleeve, adjust the Trac Bar as needed to allow the insertion of the pivot bolts and nuts. Torque to 110LBS. SEE PHOTO

Note- Photo shown w/ Draglink removed for better visibility in this photo

7. Move the clamps on the Trac Bar Adjusting Sleeve to each end covering the cut portion of the tube and torque to 45LBS.



8. With the front tires and wheels straight ahead check the steering wheel for straightness. Should the steering wheel be off center adjust the steering draglink to center the steering wheel if required. SEE PHOTO BELOW

9. Recheck each nut and bolt for proper torque.

RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 50 MILES AND PERIODICALLY THEREAFTER.

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For technical assistance call: 714-990-8850

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