



## Truck and Jeep Accessories

# 2008-2016 FORD F250, F350, SUPER DUTY BODY MOUNT KIT

## KF04060BK BLACK POLYURETHANE



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### Introduction

Daystar® is your number one source for Made in the USA quality vehicle accessories, backed by our exclusive *Go Everywhere*® Limited Lifetime Warranty (see terms at [Daystarweb.com](http://Daystarweb.com)). To ensure your safety and proper installation of this product, take a moment to read all instructions and product safety information before trying to install your Daystar® product. If you have any technical questions after reading these instructions, we are here to help. Contact us at 800-595-7659.

### **Product Safety Information**

Throughout these instructions, important safety information is generally preceded by one of three signal words indicating the relative risk of injury. The signal words are as follows:



#### **WARNING**

A hazardous situation which, if not avoided, could result in death or serious injury. You can be seriously injured or killed if you don't follow instructions.



#### **CAUTION**

A hazardous situation which, if not avoided, could result in minor or moderate injury. You can be moderately injured and also may suffer property damage if you don't follow instructions.

#### **Notice**

Careful attention is required to this instruction or operation, but this does not generally relate to personal injury. Damage to your product or other property may result if you don't follow instructions.



Bill of Materials		
Part #	Description	Quantity
M04060-01	Body Mount	8
M04060-02	Body Mount	8
*M03306	Body Mount	2
S22545	Small Steel Mount	8
S22319	Large Steel Mount	8
S10126	Washer	2
BP04057	Hardware Kit	1

**\*M03306 Mount  
is used on  
Super Cab only  
(not Super Crew)**

**Notice**

**The new polyurethane body mounts in your kit will be a different size than the original mounts that you are replacing. Even though they appear to be a different size, they are the correct size for your truck and will position the cab at the original factory height. Also, the kit contains mounts for all cab styles and not all pieces will be used on your truck.**



**Notice**

Provided Daystar hardware kit supplies your vehicle with replacement bolts for the various body mount locations. If the provided hardware does not fit your specific year, model, and trim level; reuse the factory hardware.

**2008-2016 F250/F350**

**2 Door Regular Cab/4 Door Crew Cab/4 Door Super Cab**

- (6) Bolt: M12 x 1.75 x 130 mm
- (2) Bolt: M12 x 1.75 x 200 mm
- (8) Washer: M12

# Installation Instructions

1. Read the instructions completely before beginning installation. A floor jack and basic hand tools are needed.
2. Disconnect the battery and remove the airbag fuse.
3. Remove the trim securing the carpet down at the doors so you can access the body mount bolts. On Super Cab and Super Crew Cab models you must remove the rear seat. Remove cab panels to gain access to the cab mount bolts. **See figure 1.**

## Notice

OEM Ford floating pocket nuts are not strong enough for the use of an impact wrench, or similar tool, if a bolt is seized or too tight. In the case the pocket nut does fail and break free, use a deep socket to hold the pocket nut from spinning while unthreading the bolt from underneath.

4. **All POSITIONS** - Remove the bolts from the **passenger side** body mounts and loosen the **driver's side** body mount bolts, but do not remove them. **See figures 2 and 3.**
5. **POSITION 1** - On the front radiator support bolts, you will need to remove the upper nut on the inside of the radiator support and then you can loosen the lower bolt. A 24" extension with a universal swivel and an 18mm socket works well for this on most trucks. You might need to have someone hold the mounts with large adjustable pliers while you loosen the bolts. On some models, the front bumper must be removed to access the bolts.
6. Using a floor jack, carefully place the jack on the **passenger side** floorboard support mounts and lift high enough to remove the body mounts. Make sure the cab is securely supported with jack stands before working under the truck or removing any mounts.
7. **ALL POSITIONS** - Remove and replace the **passenger side** body mounts one at a time. Take care not to mix up the pieces. The upper and lower mounts are clipped together on the frame and you may have to use a pair of large screwdrivers to pry the mounts off. **See figure 4.**

Fig 1



Fig 2



Fig 3



Fig 4



8. **ALL POSITIONS** – Install *kit body mounts* on *kit steel mounts*, Assemble the kit components as shown. See figures 5 through 10.
9. **ALL POSITIONS** – When installing the new assemblies onto the frame, make sure they are seated into the frame and centered in the hole.
10. **POSITION 1** – Install *kit body mount M04060-02* on the top, and *kit body mount M04060-01* along with *kit washer S10126* on the bottom. Run the bolt in from the bottom and start it but don't tighten it yet. Start the upper nut on the radiator support but don't tighten it yet.

**Notice**

Use the *large kit steel* top half with the *kit washer* on the bottom.

**POSITIONS 2, 3, & 4** – Working on one position at a time, install *kit body mount M04060-02* on the *large kit steel* top half and *kit body mount M04060-01* on the *small kit steel* bottom half. Start the bolts but do not tighten.

**Notice**

On a small percentage of Super Duty trucks there is a smaller body mount in position 3. If this is the case on your truck, use *kit body mount \*M03306* instead of *kit body mount M04060-02*. If the new lower *kit body mount M04060-01* will not fit in the frame, reuse the original part.

Repeat steps 4 through 11 for the **driver's side**.

11. Tighten all bolts in an alternating cross pattern (as with tightening wheel lug nuts) until you can feel the stock metal shells seat together (around 45-55 ft. lbs.). Tighten the top nut on the radiator core support mount last.
12. Reinstall the body cab plugs, and if removed, reinstall the seat, trim, and upholstery.
13. Reinstall the airbag fuse and reconnect the battery.

**Notice**

Verify that all parts are installed properly, all fasteners are torqued to factory specification, all lines, hoses, and wiring are not stretched or pinched. Retighten all bolts after 500 miles again to factory specifications.

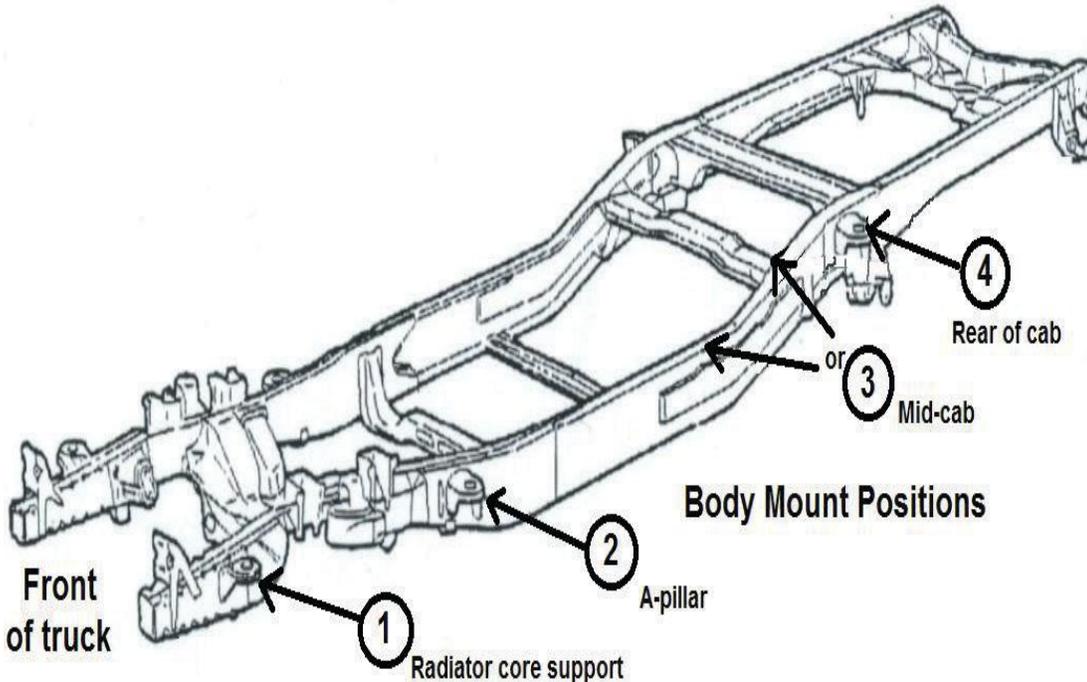


Fig 5



Fig 6



Fig 7



Fig 8



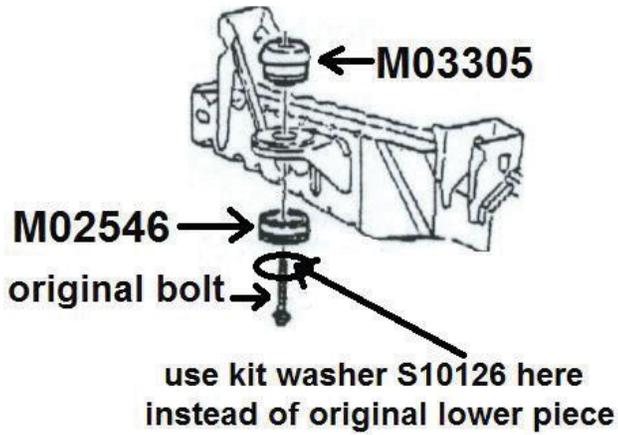
Fig 9



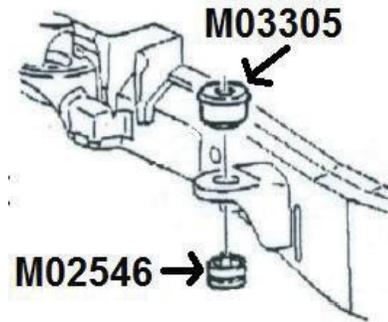
Fig 10



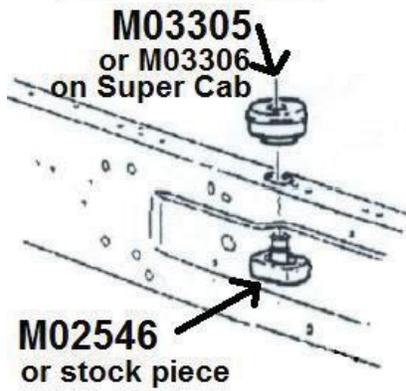
### POSITION 1



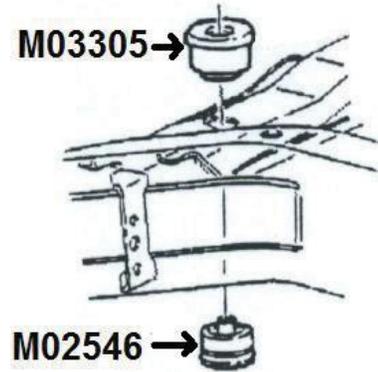
### POSITION 2



### POSITION 3



### POSITION 3



or

### POSITION 4

