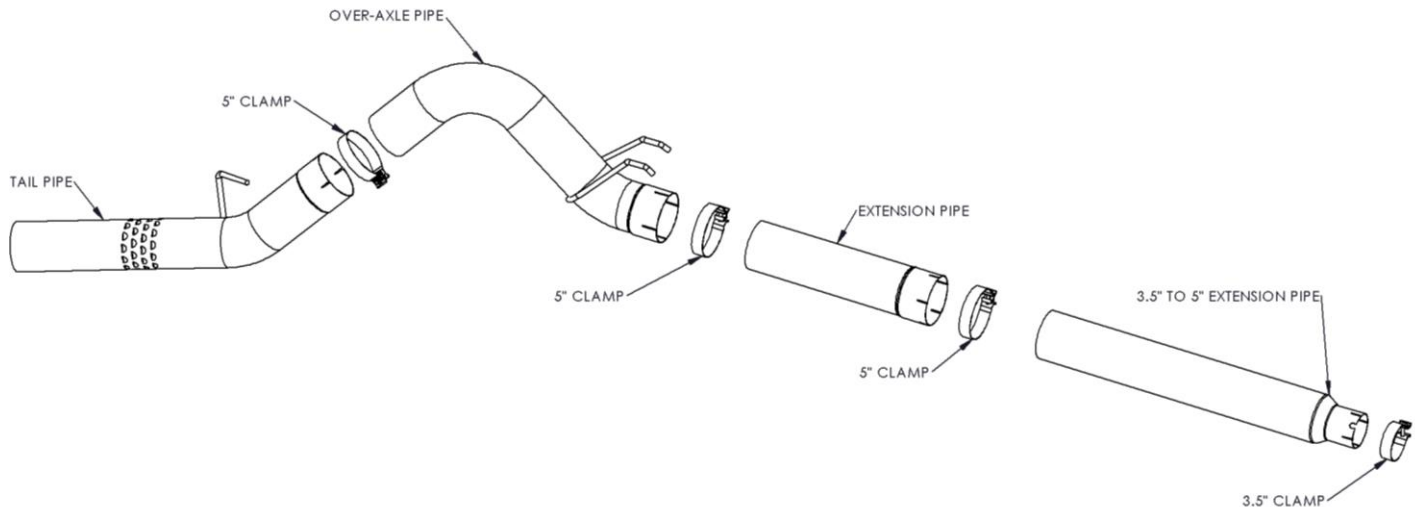


S62460PLM

08-10 FORD F250/F350/F450 6.4L POWERSTROKE, PARTICULATE FILTER BACK, 5" SINGLE SIDE

MBRP
INC.
PERFORMANCE EXHAUST

October 2, 2017



PLEASE READ BEFORE STARTING INSTALLATION

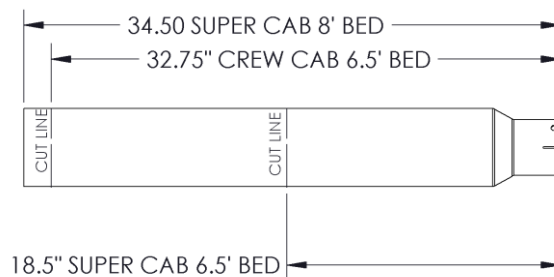
MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged. It is the installer's responsibility to ensure that all components are present and fit together as shown. Please also ensure that all components are undamaged before removal of the factory exhaust. Finally, check that this system properly matches the make and model of the vehicle and will not interfere with previous or planned modifications.

Removal of stock system:

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.
2. Loosen the nut on the band clamp located behind the particulate filter using a 15mm wrench or socket.
3. Cut the exhaust and remove the muffler and tail pipe from the OEM rubber insulators. Remove from the vehicle.

Installation of MBRP Inc. Performance Exhaust:

1. The **3.5" to 5" Extension Pipe** provided is pre-cut for the Super Cab long bed configuration. Cut the **3.5" to 5" Extension Pipe** to length if required for the vehicle being installed to. **Refer to Figure below** for measurements.



2. Slide the **3.5" Clamp** over the **3.5" to 5" Extension Pipe** and install it to the particulate filter. Refer to Figure 4. Add the **Extension Pipe** and **5" Clamp** if installing on a Crew Cab long Bed.
3. Slide the **5" Clamp** onto the end of the **Over Axle Pipe** onto the **Extension Pipe**. Install the **Over Axle Pipe** hangers into the OEM rubber insulators. The clamp should remain loose enough for adjustability.
4. Slide the **Tail Pipe** onto the **Over Axle Pipe** using a **5" Clamp**.
5. Align the exhaust as required. Starting at the front of the exhaust, tighten all clamps and connections.
6. Check along the whole length of the exhaust system to ensure that there is adequate clearance around the spare tire, fuel and brake lines or any wiring. If there is any interference, detected relocate or adjust.
7. If a tip has been purchased, install and adjust to suit. Tighten lock bolt located on Tip. The Tip is not included with this kit. Tips may be purchased separately, check with your dealer.

Congratulations! You are ready to begin experiencing the improved power, sound and driving experience of your MBRP Inc. performance exhaust system. We hope you enjoy your purchase.