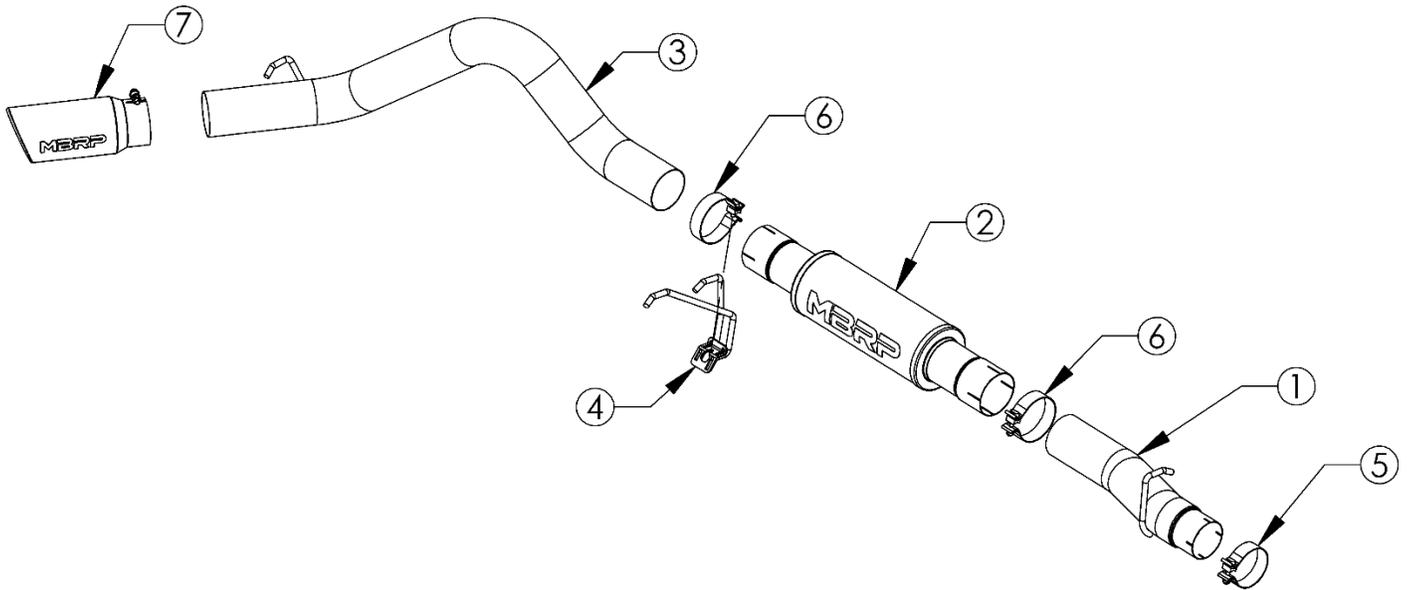


S6285

2004-2007 FORD E250/350, 6.0L DIESEL,
4"CAT BACK SINGLE

MBRP®



| ITEM | DESCRIPTION | QTY. |
|------|-----------------|------|
| 1 | FRONT PIPE | 1 |
| 2 | MUFFLER | 1 |
| 3 | TAIL PIPE | 1 |
| 4 | HANGER ASSEMBLY | 1 |
| 5 | 3.5" BAND CLAMP | 1 |
| 6 | 4" BAND CLAMP | 2 |
| 7 | EXHAUST TIP | 1 |

*NOTE: MUFFLER MAY NOT BE EXACTLY AS SHOWN

PLEASE READ BEFORE STARTING INSTALLATION

While MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

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Figure 1



Figure 2



Figure 3



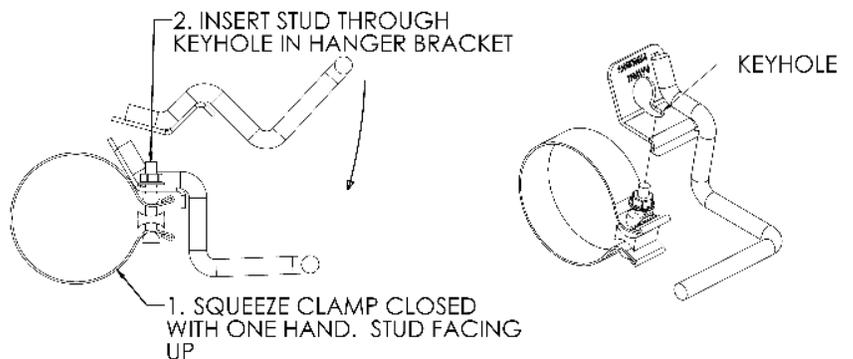
Figure 4

Removal of Stock System

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators. **Refer to Figure 1 & 2.**
2. Remove the clamp just after the catalytic convertor.
3. Remove the stock exhaust from the existing rubber isolators and remove the system from the vehicle. **Refer to Figure 1 & 2.**

Installation of MBRP Ltd. Performance Exhaust

1. Install the **Front Pipe** onto the catalytic converter using the **3.5" Band Clamp**. Insert the hanger into the existing rubber insulator. Leave all clamps loose enough for adjustment. **Refer to Figure 3.**
2. Install the **Muffler** over the **Front Pipe**, securing it with the **4" Band Clamp**. Install the **Hanger assembly** onto a **4.0" Clamp** using the procedure shown below. Loosely install the assembly to the **Muffler** and place the hangers into the existing rubber insulator. (Hanger assembly may not be exactly as shown). **Refer to Figure 4.**



3. ROTATE HANGER BRACKET TO SEAT THREADED STUD IN SLOT. BE SURE THE NUT IS ABOVE THE BRACKET

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Figure 5

3. Install the **Tail Pipe** from the rear of the truck, over the axle and attach to the **Muffler** outlet. Install the tail pipe hanger into the existing rubber insulator.

Refer to Figure 5



Figure 6

4. Install and adjust the **Exhaust Tip** to suit.

Refer to Figure 6

5. Align the edge of each band clamp with the edge of the joint it is connecting. Tighten all hardware and clamps, starting at the front and working rearward to secure the system. Check along the full length of the exhaust system to ensure there is adequate clearance for fuel lines, vent lines, brake lines, frame, bodywork, suspension, and any wiring, etc. If there is any interference detected, relocate, or adjust to provide adequate clearance. Ensure all clamp connections are secure and components are unable to rotate or slide. Band clamps require approximately 45 lb-ft (60 N-m) of torque. Verify clearances, system security and band clamp torque after 30-60 miles (50-100 km) of driving.

Congratulations! You are ready to begin experiencing the improved performance and driving pleasure of your MBRP. performance exhaust system. We know you will enjoy your purchase.