

# **ARB** **BASE RACK**

## FITTING INSTRUCTION

Part Number: **1780610**  
 Product Description: **BASE RACK ALLOY BLOCK SET**

### **WARNING**

- ◆ The ARB BASE RACK system has a maximum capacity of 25kg per cross slat. Exceeding this limit may result in damage or failure
- ◆ This product must be installed exactly as per these instructions using only the hardware supplied
- ◆ Do not use this product for any product, other than those specified by ARB
- ◆ This product or its fixing must not be modified in any way
- ◆ These instructions are correct as at the publication date
- ◆ During installation, it is the duty of the installer to check correct operation/clearances of all components
- ◆ Work safely at all times
- ◆ Unless otherwise instructed, tighten fasteners to specified torque
- ◆ Fastener torques are to be checked at regular intervals

## **ARB 4x4 ACCESSORIES**

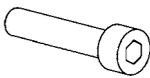
Corporate Head Office  
[www.arb.com.au](http://www.arb.com.au)

42-44 Garden St  
 Kilsyth, Victoria  
 AUSTRALIA 3137

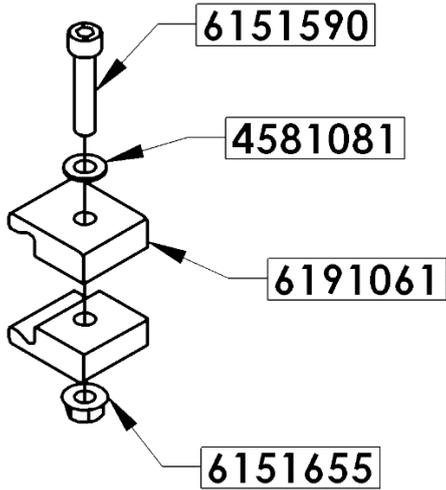
Tel: +61 (3) 9761 6622  
 Fax: +61 (3) 9761 6807

Australian enquiries  
 North & South American enquiries  
 Other international enquiries

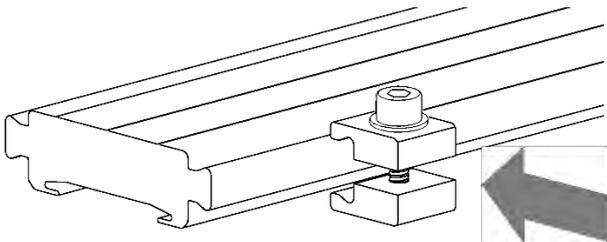
[sales@arb.com.au](mailto:sales@arb.com.au)  
[sales@arbusa.com](mailto:sales@arbusa.com)  
[exports@arb.com.au](mailto:exports@arb.com.au)

<b>PARTS LISTING</b>			
<b>APPLICATION.</b>	<b>PART NO.</b>	<b>QTY</b>	<b>DESCRIPTION</b>
	<b>6191061</b>	<b>8</b>	<b>EXT RT ACC CLAMP 35MM</b>
	<b>6151590</b>	<b>4</b>	<b>SHC SCREW M8x40 SS</b>
	<b>4581081</b>	<b>4</b>	<b>WASHER M8x17 SS</b>
	<b>6151928</b>	<b>4</b>	<b>NUT FLANGE M8</b>

## FITTING PROCEDURE

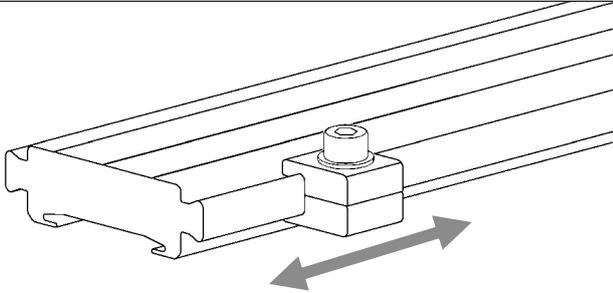


1. Assemble each block assembly as shown

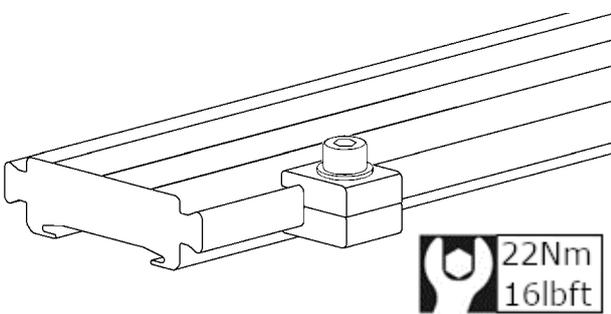


2. Separate blocks and slide over BASE RACK dovetail

**Note: Blocks can be separated without removing nuts**



3. Slide to desired location



4. Tighten fasteners to specified torque