



INSTALLATION INSTRUCTIONS

MAKE: Ford

MODEL: F-250 / F-350

YEAR: 2003-2007

ENGINE: V8-6.0L (td) Power Stroke

Intercooler Tube 46-20108-B (Black)



Parts Included:

- Intercooler Tube
- Coupling (x2)
- Clamp (x4)
- Plug (x1)

Tools Needed:

- 11mm
- Ratchet
- Extension
- Flat blade screwdriver

CAUTION: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Engine bays may reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. aFe Power recommends professional installation on our products

- 1:** Park vehicle on level ground and engage parking brake.
- 2:** Disconnect batteries.
- 3:** Install both aFe couplings with clamps onto the intercooler tube with the internal bead on the coupling towards the intercooler tube. Do NOT tighten clamps at this time.
- 4:** Install the aFe intercooler tube into the vehicle, first connect the intercooler side and then connect the top coupling on to the turbo.
- 5:** Ensure that the intercooler tube is not touching any metal surfaces then tighten all four clamps using an 11mm socket.
- 7:** Reconnect batteries.
- 8:** Installation is now complete.

Enjoy and thank you for choosing aFe Power!