

**advanced FLOW engineering**

**Instruction Manual** P/N: 46-70030 / 46-70031 / 46-70032

Make: **Dodge** Model: **2500/3500** Year: **94-02** Engine: **L6-5.9L (td) Cummins**

Make: **Dodge** Model: **2500/3500** Year: **94-02** Engine: **V8-5.9L & V10-8.0L**

Make: **Ford** Model: **F-350/450 DUALY** Year: **99-07** Engine: **V8-6.0L/7.3L**



- Please read the entire instruction manual before proceeding.
- Ensure all components listed are present.
- If you are missing any of the components, call customer support at 951-493-7100.
- Ensure you have all necessary tools before proceeding.
- Do not attempt to work on your vehicle when the differential is hot.
- Retain factory parts for future use.

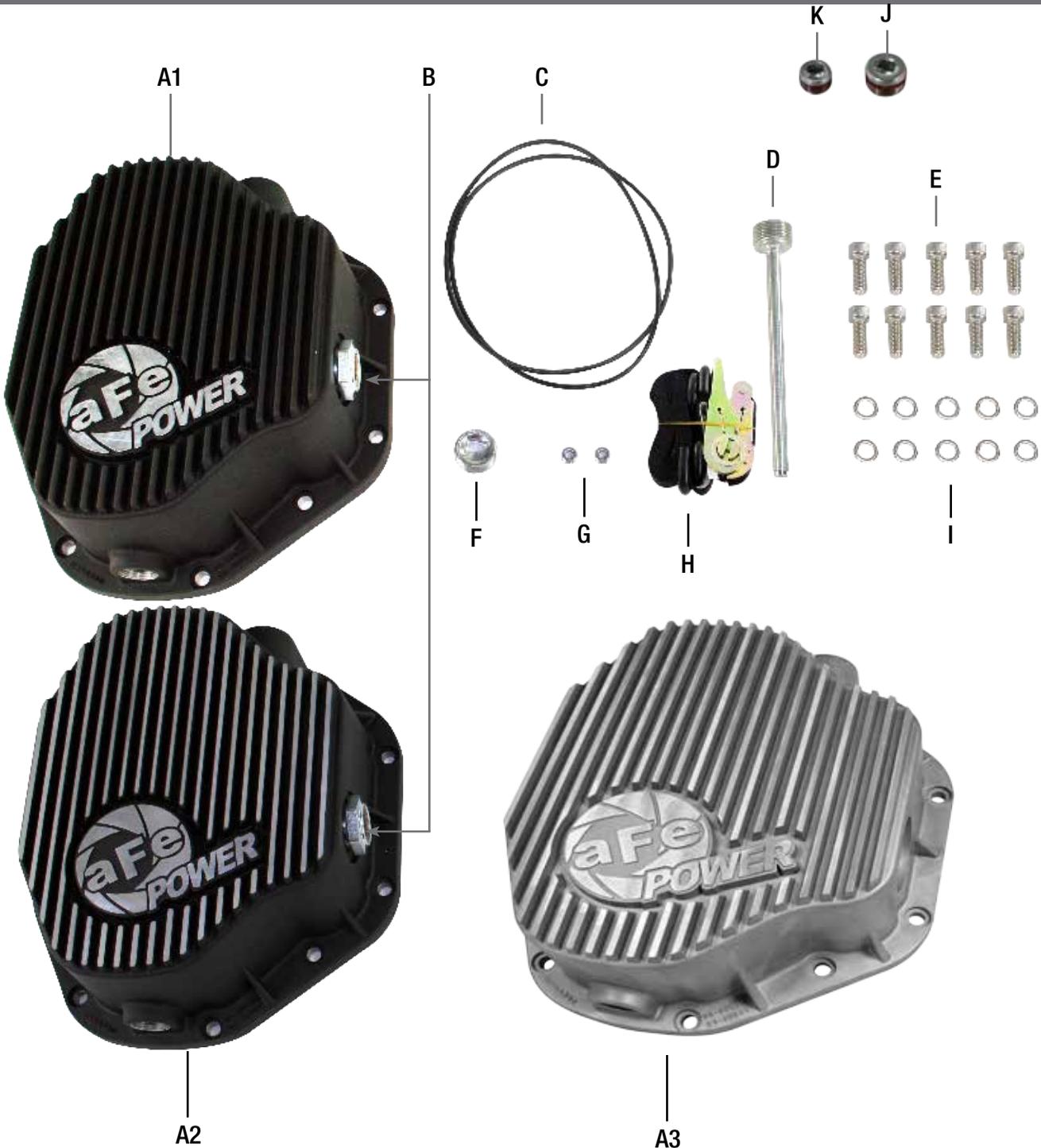
Label	Qty.	Description	Part Number
A1	1	Diff. Cover - Black Fins (46-70031)	05-60060
A2	1	Diff. Cover - Black, Machined Fins (46-70032)	05-60061
A3	1	Diff. Cover - Raw, Machined Fins (46-70030)	05-60061A
B	1	Porthole View Gauge (Pre-installed) (46-70031, 46-70032)	03-50224
C	1	O-Ring	05-60057
D	1	Plug, 6" Deep Reach, Magnet (Included in 46-70031, 46-70032)	03-50223
E	10	Socket Head Screws	03-50229
F	1	Plug, Square Socket Head, 3/4" -14 NPTF Magnet	03-50222
G	2	Plug, Hex Head Socket, 1.8" - 27 NPT (Zn Plt)	03-50029
H	1	Ratchet Strap	05-60085
I	10	Flat Washers	03-50230
J	1	Plug, 1"-11.5 NPT (included in kit 46-70030)	03-50390
K	1	Plug, 3/4" -14 NPTF (Included in kit 46-70030)	03-50391

**Installation will require the following tools:**

1/2" drive wrench, 1/2" drive extension, 6mm allen bit with a 3/8" ratchet drive, 3/16" allen wrench, 3/8" drive torque wrench, Gasket scraper, Smooth flat file ( 8" to 12" long), Oil Drain pan (minimum 8 Qt.), New gear lube, Teflon pipe sealant tape

**Attention installer / Vehicle owner:**

The aFe differential cover is designed to fit the factory axle supplied as original equipment. For some applications, or due to the use of certain factory options and / or after market equipment, there may be clearance problems between the aFe differential cover and other vehicle systems. **It is the responsibility of the installer / vehicle owner to ensure that no other vehicle component come into contact with the aFe differential cover. Contact with any other vehicle component, or any modification made to the aFe differential cover, automatically voids the warranty. aFe assumes no liability, expressed or implied, for damage or injury to persons or property.**





**Refer to Figure A for steps 1-2**

Step 1: Park your truck on level ground and apply the parking brake.

Step 2: Position a drain pan under the differential cover.



### **Refer to Figure B for steps 3-4**

Step 3: Using a 9/16 socket, remove all but one bolt in the top of the differential cover.

Step 4: Loosen but do not remove the remaining bolt. Break the seal on the cover and the oil will start to drain.

**NOTE: You may need to pry the cover so that the old oil can start to drain. If so, use a gasket scraper starting at the bottom of the cover and carefully insert and pry off. Do not gouge sealing surface.**



REMOVAL

Figure C

**Refer to Figure C for step 5**

Step 5: Remove the last bolt and allow the old oil to drain.

INSTALL

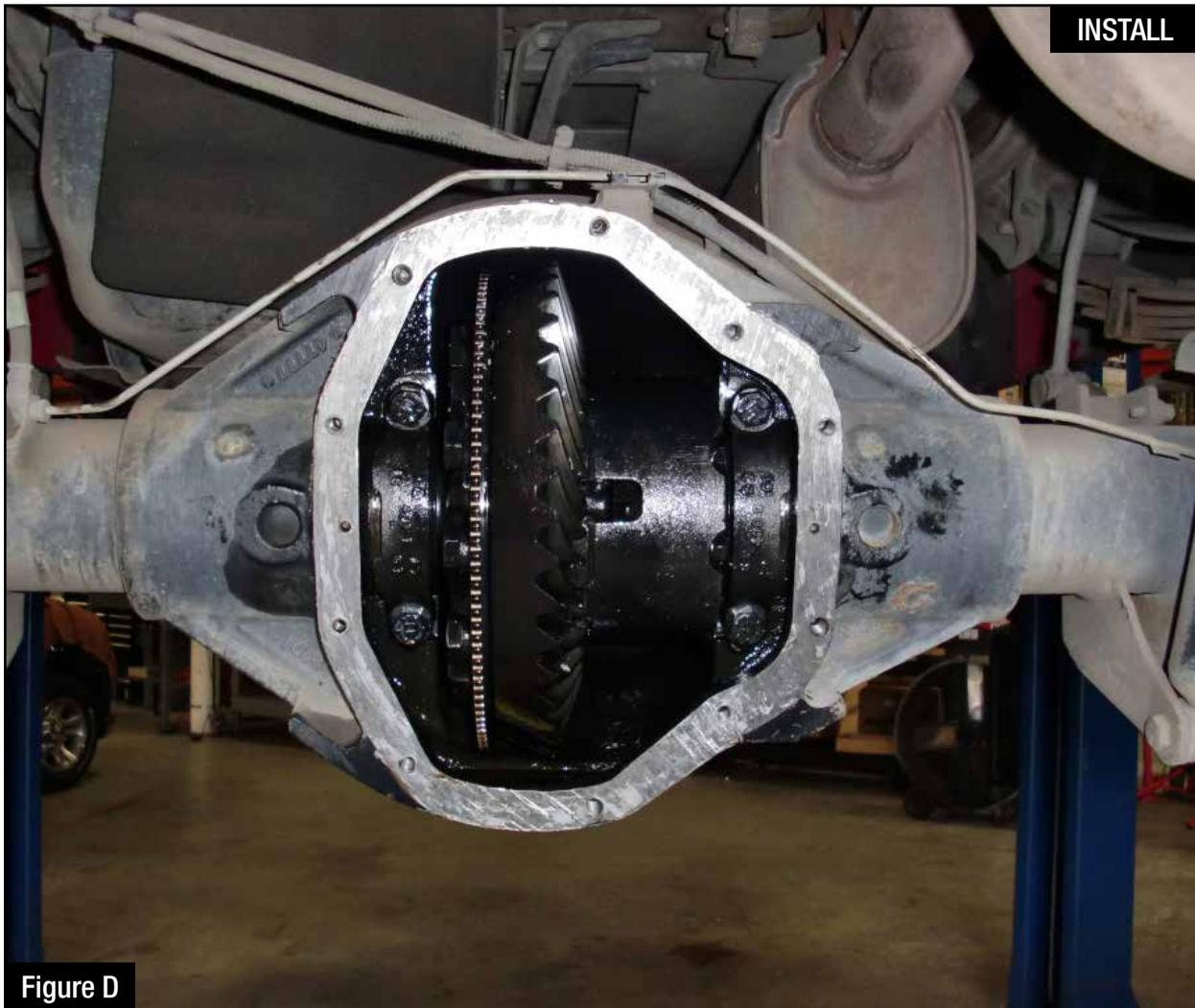


Figure D

**Refer to Figure D for steps 6-7**

Step 6: Use a clean lint free rag and wipe down the remaining oil from the housing and scrape the gasket surface clean. This surface must be clean for the o-ring to seal.

Step 7: Before installing the aFe differential cover check the surface of the differential housing for any irregularities. Should there be any, carefully remove high spots using a smooth flat file.

**DO NOT “ROUND OFF” THE FLAT GASKET SURFACE!**



**Refer to Figure E for steps 8-11**

Step 8: Apply teflon tape on the threads of all the plug components before installing.

Step 9: Install the 1/8" NPT plug into the top of the aFe differential cover and tighten.

Step 10: Install the 3/4" NPT magnetic drain plug into the bottom of the aFe differential cover and tighten.

**When installing kit number 46-70030 only:**

Step 11: Install the large 1" NPT plug into the large hole on the side of the differential cover (not shown).

**Note: Do not overtighten NPT plugs.**



Figure F

**Refer to Figure F for step 12**

Step 12: Lightly coat the supplied o-ring with oil and install onto the aFe differential cover.

**Figure G****Refer to Figure G for steps 13-14**

- Step 13: Install the aFe differential cover by aligning the bolt holes and start one of the new allen cap screws and washers in the top bolt hole. Continue around the bolt pattern until all 10 screws and washers are installed and finger tight.
- Step 14: Using a 6mm hex bit and a 3/8 drive torque wrench, torque the allen cap screws to 12-16 ft.-lbs. in a cross tight pattern.

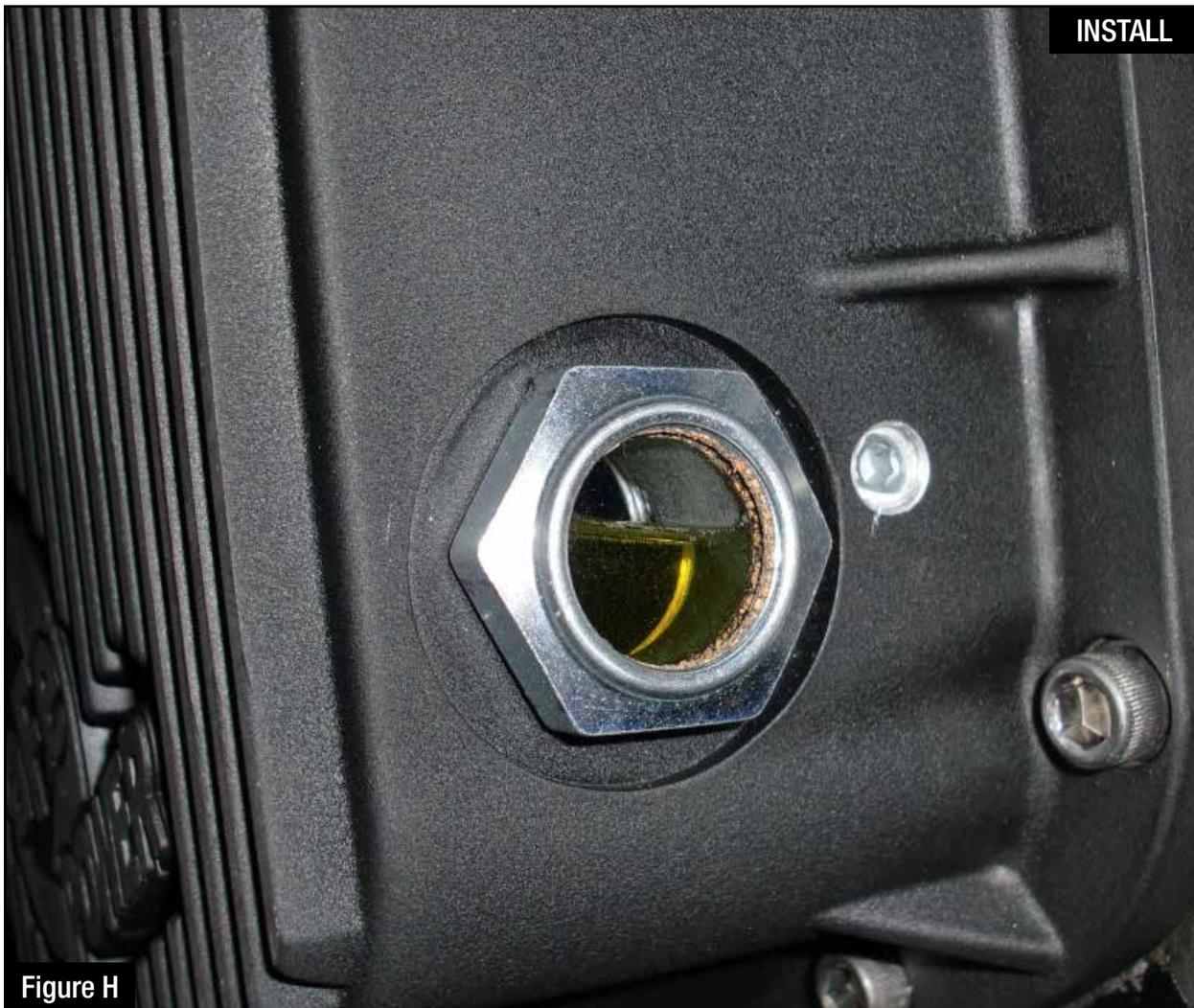


Figure H

**Refer to Figure H for steps 15-16**

Step 15: Fill the aFe differential cover using new oil. Fill till the oil runs out of the 1/8" NPT plug in side of differential cover (approximately 4 quarts).

Step 16: Install the 1/8" NPT plug in the side of the aFe differential cover.

**Note: If your vehicle has been modified or lifted and your axle is rotated, you will need to check if you have the correct level of oil in the differential for your vehicle.**



**Refer to Figure I for steps 17-18**

**If installing kit 46-70030:**

Step 17a: Install the 3/4" NPT plug in the top of the aFe differential cover and tighten.

**If installing kit 46-70031 & 46-70032:**

Step 17b: Install the 3/4" NPT 6" deep reach magnet into the top of the aFe differential cover and tighten.

**Do not over tighten NPT plugs**

Step 18: If needed, use the strap provided to secure the spare tire towards the rear of the truck. This will allow for extra clearance between the spare tire and the aFe differential cover.

INSTALL



Figure J

**Refer to Figure J for step 19**

Step 19: Your install is now complete.

*NOTE: Retighten all connections after approximately 100-200 miles.*

Intercooler Tubes



P/N: 46-20064

Torque Converter



P/N: 43-12011

Exhaust Manifold



P/N: 46-40044

Air Intake



P/N: 75-80072GS

Exhaust System



P/N: 49-42033-B

Intercooler



P/N: 46-20062

Transmission Pan



P/N: 46-70052

Air Intake



P/N: 54-10072

Oil Level Sight Glass



P/N: 46-00001

Magnetic Dipstick



P/N: 46-00002

To purchase any of the items above, view photos, and video; please go to [aFepower.com](http://aFepower.com).

# Warranty

## General Terms:

- aFe warrants their products to be free from manufacturer's defects due to workmanship and material.
- This warranty applies only to the original purchaser of the product and is non-transferrable.
- Proof of purchase of the aFe product is required for all warranty claims.
- Warranty is valid provided aFe instructions for installation and/or cleaning were properly followed.
- Proper maintenance with regular inspections of product is required to insure warranty coverage.
- Damage due to improper installation, abuse, unauthorized repair or alteration is not warranted.
- Incidental or consequential damages or cost, including installation and removal of part, incurred due to failure of aFe product is not covered under this warranty.
- All warranty is limited to the repair and/or replacement of the aFe part. To request Return Goods Authorization ("RGA"), email [RGA@afepower.com](mailto:RGA@afepower.com) or call (951)493-7100. Upon receipt of the RGA, you must return the product to the address provided in the RGA, freight prepaid and accompanied with a dated proof of purchase and the RGA. Upon receipt of the defective product and upon verification of proof of purchase, aFe will either repair or replace the defective product within a reasonable time, not to exceed thirty days.

<b>Product Category</b>	<b>P/N Prefix</b>	<b>Warranty duration</b>
Direct OE Replacement Filters	10, 11, 30, 31, 71, 73	Life of the vehicle
Racing Filters	18	1 year
Universal	21, 24, 72	2 years
Air Intake Systems	50, 51, 54, 55, 75	2 years
Exhaust Systems	49	2 years
Intercoolers & Intercooler Tubes	46-2	2 years
Intake Manifolds	46-1	2 years
Differential Cover	46-7	Life of the vehicle
Exhaust Manifolds	46	2 years
Throttle Body Spacers	46-3	2 years
Fluid Filters	44	90 days
Pre-Filters	28	2 years
Heavy Duty OE Replacement	70	2 years
PowerSports OE Replacement	81, 87	2 years
PowerSports Intake Systems	85	2 years

No other warranty expressed or implied applies nor is any person or advanced FLOW engineering authorized to assume any other warranty. Some States do not allow the exclusion or limitation of incidental or consequential damages or do not allow limitations on how long an implied warranty lasts, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from State to State.



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