





advanced FLOW engineering Momentum HD Cold Air Intake System

 Instruction Manual
 P/N: 50-70007D / 50-70007T

 Make: Ford
 Model: Super Duty F-250/F350
 Year: 2020-2021

Engine: V8-6.7L (td)



- Please read the entire instruction manual before proceeding.
- Ensure all components listed are present.
- For technical support please call 951-493-7185.
- Ensure you have all necessary tools before proceeding.
- Do not attempt to work on your vehicle when the engine is hot.
- Retain factory parts for future use.

Label	Qty.	Description	Part Number
A1	1	Air Filter (Pro 5R)	24-91061
A2	1	Air Filter (Pro DRY S)	21-91061
В	1	Tube	05-5070007B1
С	1	Housing	05-5070007B2
D	1	Coupling, Silicone Bellows	05-01430
E	2	Clamp, T-bolt (4-9/16" - 4-7/8")	03-50319
F	1	Seal, Trim	05-01553
G	1	Clamp, T-bolt (8-5/16" - 8-5/8")	03-50267
Н	1	Plug, Silicone	05-01429
Ι	2	Screw, Torx: M4x10mm	03-50490
J	4	Retainer Clip	05-01554
К	1	Fixing Clamp, 3/4"ID	03-50234
L	1	Washer, Flat: M6	03-50070
Μ	1	Screw, Hex Hd: M6x1x20, Gr 8.8	03-50057

#### Installation will require the following tools:

Panel clip remover, T20 Torx driver, 7mm & 10mm nut drivers, 7mm socket, 10" extension, 11mm deep socket and driver

**Emissions Disclaimer:** This product is not currently CARB exempt and is not available for purchase in California or for use on any vehicle registered with the California Department of Motor Vehicles.









## Refer to Figure A for Step 1

Step 1: Using a 7mm nut driver, loosen the clamps 1 at the turbo inlet and the air filter cover. Remove the hose 2 from the intake tube clip and remove the intake tube 3.





## Refer to Figure B for Steps 2-6

- Step 2: Disconnect the MAF sensor 4 and the clip 5 holding the harness.
- Step 3: Unclip the three taps 6 from the air filter cover.
- Step 4: Remove the air filter cover and air filter.
- Step 5: Using a panel clip remover, remove the retaining plastic clip 7 holding part of the scoop seal down and set aside for later use.
- Step 6: Snap out the plastic scoop (8) from the air filter housing.





## Refer to Figure C for Steps 7-8

Step 7: Using a 7mm socket, extension & driver, remove the screw holding the air filter housing to the grill inlet duct.

Step 8: Remove the air filter housing by pulling it straight up from its mounting grommets.





## Refer to Figure D for Steps 9-10

Step 9: Place the scoop seal trim (10) on the scoop opening of the aFe POWER housing.

Step 10: Align the holes from the scoop seal trim and the aFe POWER housing. Insert all four retainer clips

(1) fully into the cavities and make sure the seal trim is secure to the aFe POWER housing.





## Refer to Figure E for Step 11

Step 11: Remove the two grommets (12) from the air filter housing and install them onto the aFe POWER housing. Make sure they are fully seated past the bead.





## Refer to Figure F for Steps 12-13

- Step 12: Install the aFe POWER housing on to vehicle. Make sure the bottom mounting pin is fully seated in the mounting grommet and the two side mounting pins with grommets are fully engaged on the mounting bracket.
- Step 13: Make sure the scoop seal trim seats behind the plastic trim cover (please see picture). Install the retaining plastic clip (13) removed on step 5 to secure the trim seal.





## Refer to Figure G for Steps 14-16

Step 14: Slide the large T-Bolt clamp (14) over the air filter opening on the aFe POWER housing.

Step 15: Slide the aFe POWER filter with clamp into the housing. Do not tighten the clamps.

Step 16: Use the provided plug (15) to close the additional air inlet if you want to completely seal the airbox. Best performance gain is obtained by having more air flow (no plug).





## Refer to Figure H for Steps 17-18

Step 17: Place the supplied aFe POWER coupling 16 and a TB487SS clamp 17 over the turbo inlet. Do not tighten.

Step 18: Place the other supplied TB487SS clamp 18 on the installed coupling. Do not tighten.





## Refer to Figure I for Steps 19-20

Step 19: Using a T20 Torx driver, remove the MAF sensor (19) from the air filter cover and install it on the aFe POWER intake tube using the supplied M4 screws.

Step 20: Remove the filter minder and grommet 20 from the air filter cover and install them onto the aFe intake tube.





## Refer to Figure J for Steps 21-22

- Step 21: Install the aFe POWER intake tube into the vehicle. Slide the tube into the throttle body coupling first, then into the air filter.
- Step 22: Align the coupler, intake tube and clamps correctly, then using a 11mm deep socket and driver tighten all the clamps 21.





### Refer to Figure K for Steps 23-25

Step 23: Secure the hose to the tube with the provided fixing clamp, 6mm screw and washer 22. Using a 10mm nut driver, tighten the screw.

Step 24: Reconnect the MAF sensor 23.

Step 25: Check all the components are tight and secure. Your installation is now complete. Thank you for choosing aFe POWER!

NOTE: Check all bolts, clamps, and connectors after 100-200 miles.



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#### Pro DRY S Air Filter



P/N: 21-91061



P/N: 20-91061

Pro DRY S Restore Kit



P/N: 90-59999

#### Blue Squeeze Restore Kit



P/N: 90-50501



P/N: 28-10283



P/N: 40-10230

#### SCORCHER BLUE Module



P/N: 77-83042

#### SCORCHER HD Module



P/N: 77-43042

#### Pro GUARD D2 Oil Filter



P/N: 44-LF024

#### Rebel XD Exhaust System



P/N: 49-43102-B (Blk. Tips) 49-43102-P (Pol. Tips)

#### ATLAS 5" Exhaust System



P/N: 49-03090-B (Blk. Tips) 49-03090-P (Pol. Tips)





P/N: 49-43090-B (Blk. Tips) 49-43090-P (Pol. Tips)

To purchase any of the items above, view airflow charts, dyno graphs, photos, and video; please go to aFepower.com.



# Warranty

#### **General Terms:**

- aFe warrants their products to be free from manufacturer's defects due to workmanship and material.
- This warranty applies only to the original purchaser of the product and is non-transferrable.
- Proof of purchase of the aFe product is required for all warranty claims.
- Warranty is valid provided aFe instructions for installation and/or cleaning were properly followed.
- Proper maintenance with regular inspections of product is required to insure warranty coverage.
- Damage due to improper installation, abuse, unauthorized repair or alteration is not warranted.
- Incidental or consequential damages or cost, including installation and removal of part, incurred due to failure of aFe product is not covered under this warranty.
- All warranty is limited to the repair and/or replacement of the aFe part. To request Return Goods Authorization ("RGA"), email RGA@afepower.com or call (951)493-7100. Upon receipt of the RGA, you must return the product to the address provided in the RGA, freight prepaid and accompanied with a dated proof of purchase and the RGA. Upon receipt of the defective product and upon verification of proof of purchase, aFe will either repair or replace the defective product within a reasonable time, not to exceed thirty days.

Product Category	P/N Prefix	Warranty duration
Direct OE Replacement Filters	10, 11, 30, 31, 71, 73	Life of the vehicle
Racing Filters	18	1 year
Universal	20, 21, 23, 24, 72, TF	2 years
Air Intake Systems	50, 51, 53, 54, 55, 56, 57, 58, 75, TR, TA, TL, TM	2 years
Exhaust Systems	49	2 years
Intercoolers & Intercooler Tubes	46-2	2 years
Intake Manifolds	46-1	2 years
Differential Cover	46-7	Life of the vehicle
Exhaust Manifolds	46	2 years
Throttle Body Spacers	46-3	2 years
Turbochargers	46-6	2 years*
Fluid Filters	44	90 days
Pre-Filters	28	2 years
Heavy Duty OE Replacement	70	2 years
PowerSports OE Replacement	81, 87	2 years
PowerSports Intake Systems	85	2 years

No other warranty expressed or implied applies nor is any person or advanced FLOW engineering authorized to assume any other warranty. Some States do not allow the exclusion or limitation of incidental or consequential damages or do not allow limitations on how long an implied warranty lasts, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from State to State.

\*See turbocharger warranty for more info



## advanced FLOW engineering, inc.

252 Granite Street Corona, CA 92879 TEL: 951.493.7100 • TECH: 951.493.7134 E-Mail:Tech@aFepower.com