

INSTALLATION INSTRUCTIONS

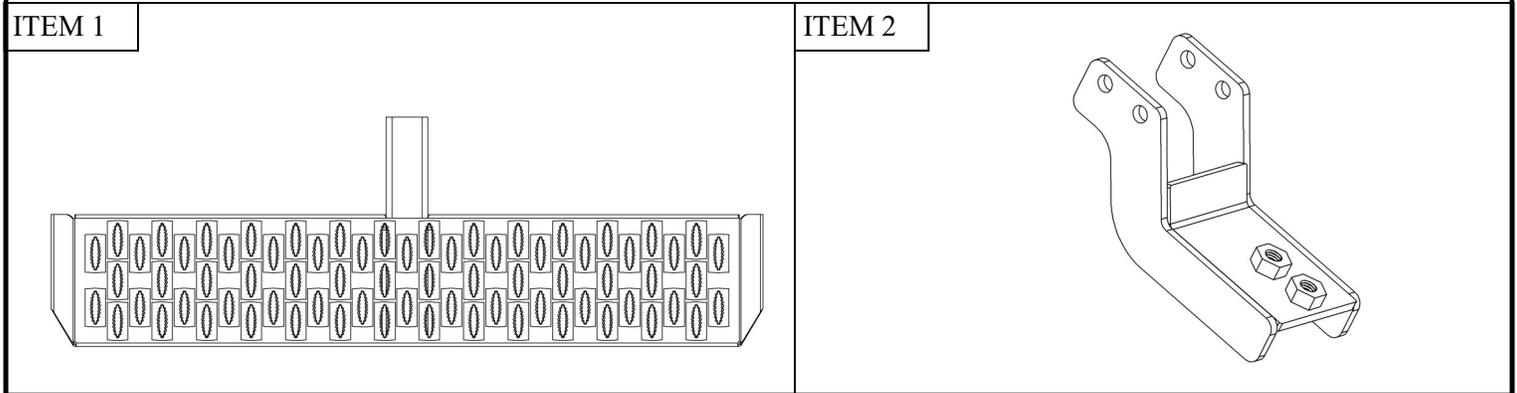
GRATE HITCH STEP



APPLICATION:
Universal Fit on all 2" Receivers
PART NUMBER:
27-70015

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	STEP BAR	17MM SOCKET
2	1	ANTI RATTLE BRACKET	13MM SOCKET
3	4	M8 HEX HEAD BOLT	RATCHET
4	8	M8 FLAT WASHER	TORQUE WRENCH
5	4	M8 SPLIT LOCK WASHER	
6	4	M8 HEX NUT	
7	2	M10 HEX HEAD BOLT	

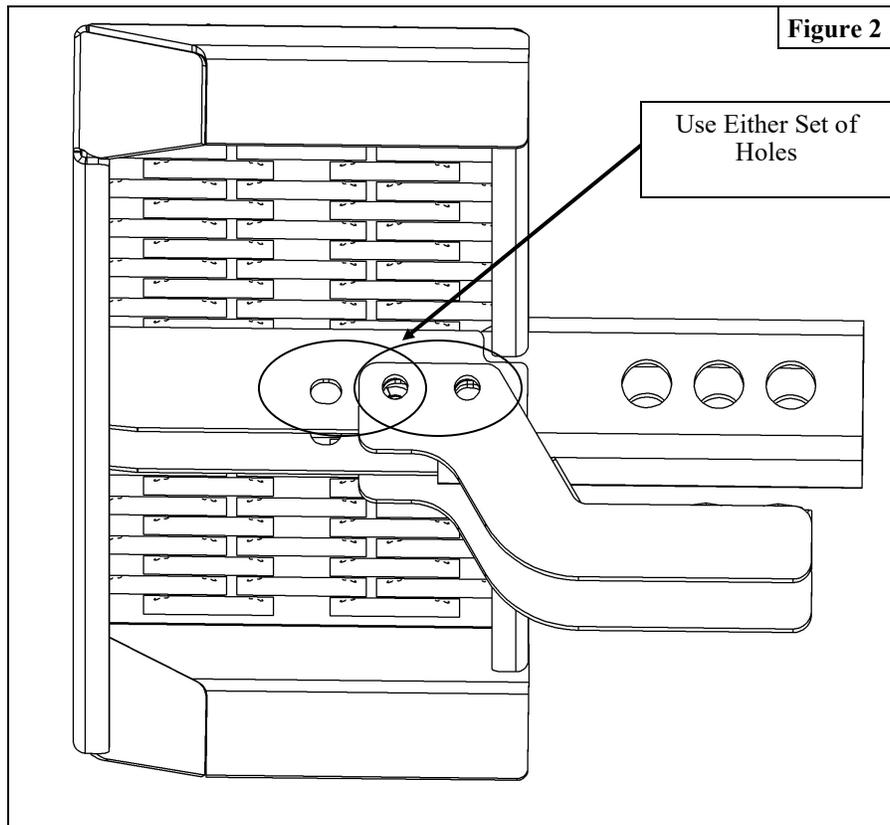
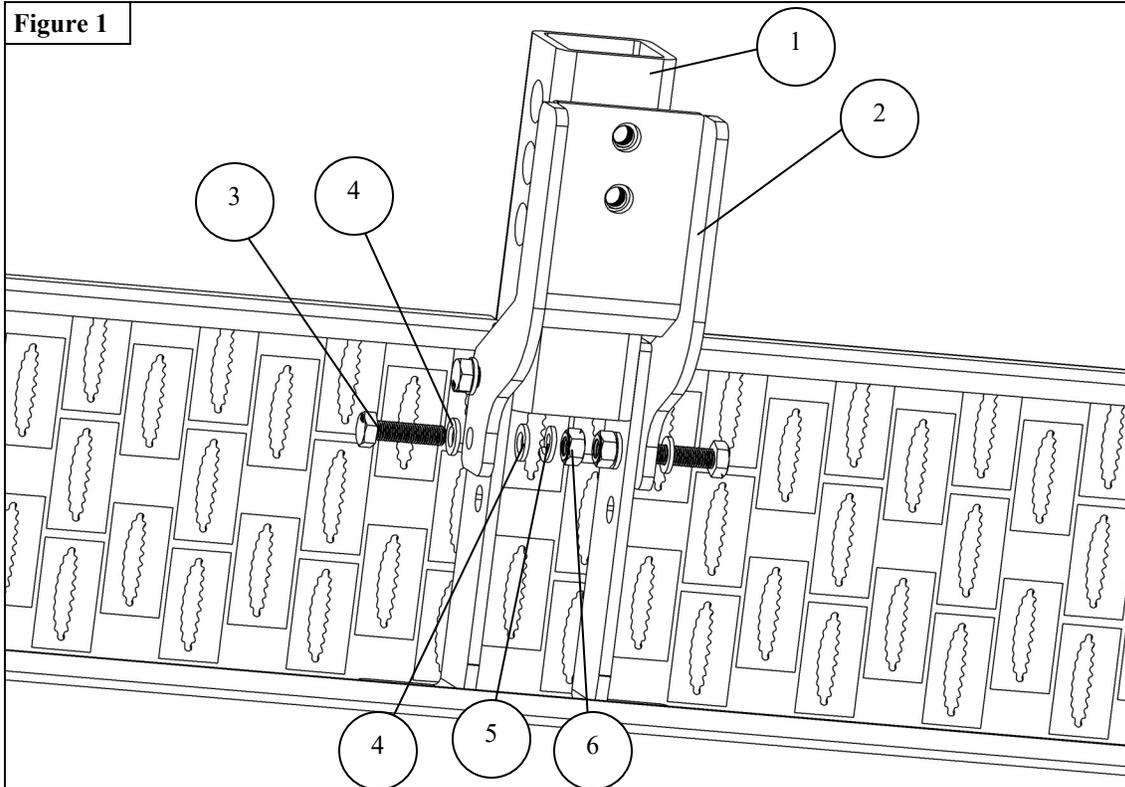
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



PROCEDURE

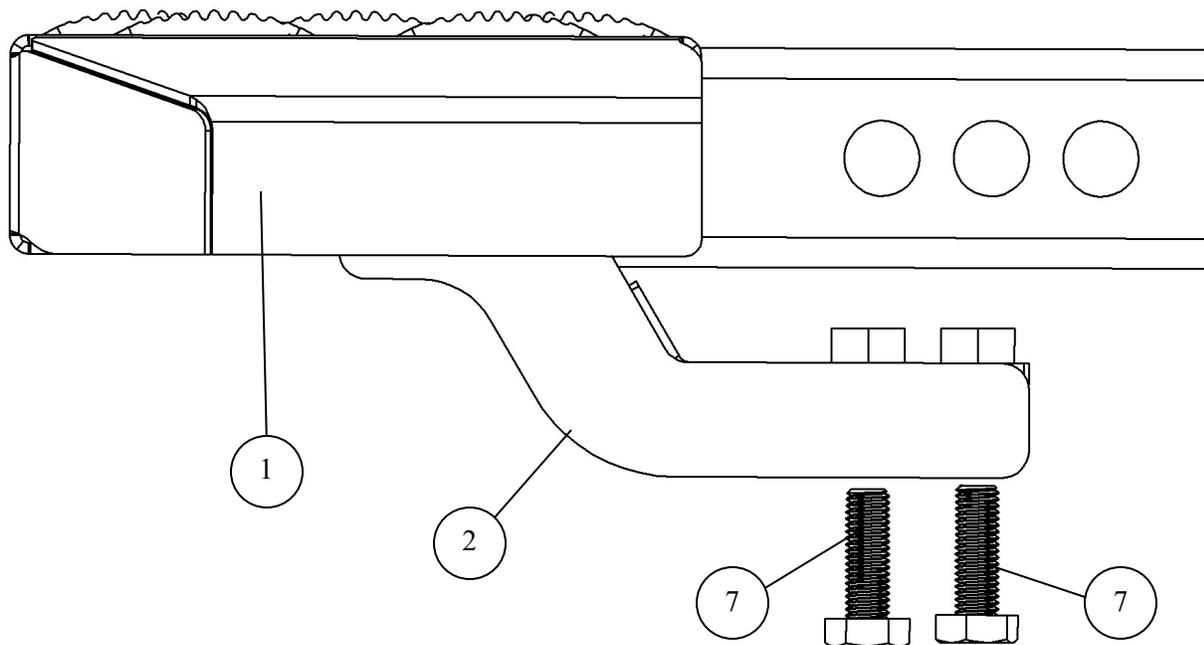
1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.

2. Loosely assemble the Anti Rattle Bracket (2) to the Step Bar (1) using the supplied M8 hardware. **Note:** Use either set of the three holes as needed for your application. See Figure 1-2.



3. Slide the step bar into the receiver hitch of your vehicle. Lock it into place with the receiver pin (not included).
4. Install the M10 bolts (7) into the Anti Rattle bracket. Snug up the bolts until the whole assembly is tight and does not move excessively. **Note:** Do not over tighten bolts, this is only to keep the assembly from rattling on the vehicle. See Figure 3.
5. Adjust bracket accordingly and torque down all installed M8 hardware to 15-18 ft-lbs.

Figure 3



INSTALLATION COMPLETE



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

WESTIN Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773

Thank you for choosing Westin products
for additional installation assistance please call
Customer Service (800) 793-7846
www.westinautomotive.com



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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