



# INSTALLATION INSTRUCTIONS

R7 Step Board

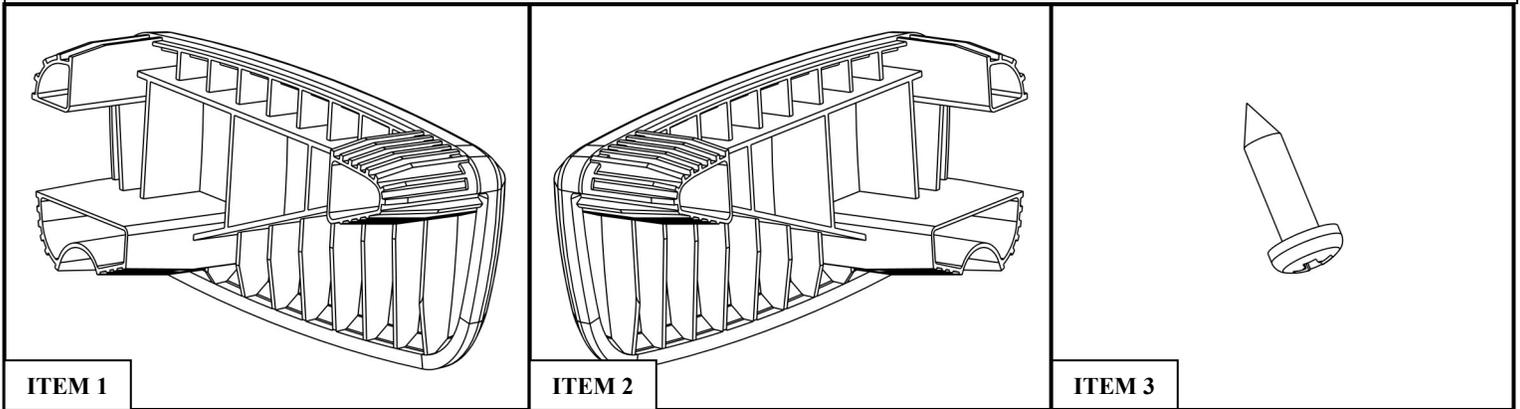
**APPLICATION:**  
All R7 Applications

AUTOMOTIVE PRODUCTS,

**PART NUMBER:**  
28-7 Series

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	FRONT DRIVER SIDE / REAR PASSENGER SIDE END CAP ( <b>END CAP A</b> )	PHILIPS SCREW DRIVER
2	1	REAR DRIVER SIDE / FRONT PASSENGER SIDE END CAP ( <b>END CAP B</b> )	
3	4	PHILIPS HEAD SCREW	

**ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING**

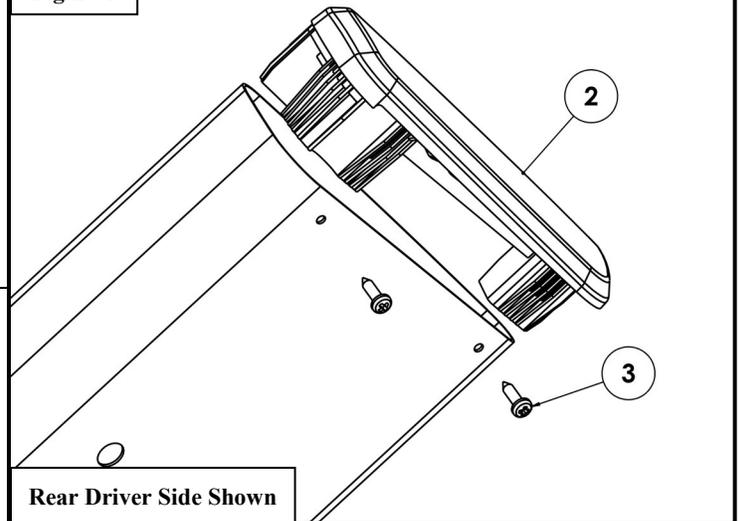


## PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**

2. Grab **Item 1** to install on front driver side board or to install on rear passenger side board. Press fit end cap in to the open end of the board
3. Grab **Item 2** to install on rear driver side board or to install on front passenger side board. Press fit end cap in to the open end of the board
4. Grab **Item 3** and screw into plastic end cap as shown in **Fig.1**.

Figure 1



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San Dimas, Ca. 91773

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SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.



## WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

### FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

### DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### EYE PROTECTION:

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

### MAXIMUM TOWING/CARRYING CAPACITY:

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

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