

# Installation Instructions

I - Sheet Number I-PW00750502 Rev. A



Premium Style. Lasting Performance.

For proper installation and best possible fit, please read all instructions BEFORE you begin.  
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-241-7219.

Para una instalación adecuada y el mejor ajuste posible, lea todas las instrucciones ANTES de comenzar.  
Para obtener asistencia técnica o para obtener piezas que faltan, por favor llame a Relaciones con el cliente en 1-800-241-7219.

Pour une installation correcte et le meilleur ajustement possible, s'il vous plaît lire toutes les instructions AVANT de commencer.  
Pour une assistance technique ou pour obtenir des pièces manquantes, s'il vous plaît communiquer avec les Relations à la clientèle au 1-800-241-7219.

## Care and Cleaning

- **Wash only with mild soap & dry with a clean cloth.**  
Lavar con jabón suave y seque con un paño limpio.  
Laver avec un savon doux et séchez avec un chiffon propre.
- **Every 3 months or 5000 miles check the cover tension and all components for tightness.**  
Revise cada 3 meses o 5,000 millas la tensión de la cubierta y todos los componentes estén ajustados.  
Vérifiez tous les 3 mois ou 5000 miles la tension couvercle et le serrage des composants.

## Congratulations!

You have purchased one of the many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

Usted ha comprado uno de los muchos productos de calidad ofrecidos por Lund® de marca productos ofrecidos por Lund International, Inc. Tomamos el orgullo extremo en nuestros productos y queremos que disfrute durante años de su inversión. Hemos hecho todos los lo posible para que su producto es de calidad superior en cuanto a ajuste, durabilidad, acabado y facilidad de la instalación.

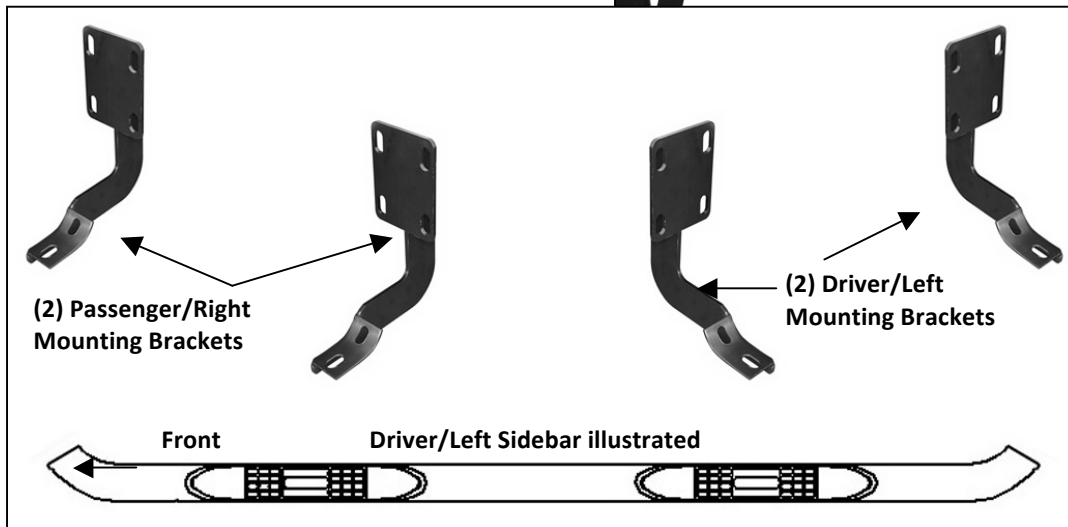
Vous avez acheté un des nombreux produits de qualité offerts par Lund® marque produits offerts par Lund International, Inc Nous sommes extrêmement fiers de nos produits et souhaitons que vous tiriez des années de satisfaction de votre investissement. Nous avons pris toutes les efforts pour s'assurer que votre produit est de qualité supérieure en termes de durabilité, de finition et la facilité de l'installation.

# INSTALLATION INSTRUCTIONS

PART# 23750075/ 23850007

## PARTS LIST:

1	Driver/Left Sidebar
1	Passenger/Right Sidebar
2	Driver/Left Mounting Brackets
2	Passenger/Right Mounting Brackets
8	8mm Clip Nuts
16	8-1.25mm x 30mm Hex Bolts
8	8-1.25mm x 25mm Hex Bolts
32	8mm ID x 24mm OD x 2mm Flat Washers
24	8mm Lock Washers
8	8mm Hex Nuts



## PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
2. Starting on the driver side-front of the vehicle, locate the 2nd set of factory holes in the body panel and pinch weld directly under the center of the front door. Each mounting location comprises of a rectangular hole with a round hole on each side and two holes through the pinch weld, (**Figures 1 & 2**).
3. Select (2) 8mm Clip Nuts. Insert Clip Nuts one at a time into the rectangular opening and slide the threaded hole outward towards the round hole. Line up the threaded hole in the Clip with the round hole next to the rectangular opening. **NOTE:** Threaded nut must go towards the inside of the side panel, (**Figures 1 & 2**).
4. Partially attach the passenger side front Mounting Bracket to the Clip Nuts using the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (**Figure 3**). **NOTE:** Cradles on the Mounting Brackets should face the front of the vehicle.
5. Bolt the (2) bottom holes in the Mounting Bracket to the (2) holes in the pinch weld using the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers, (4) 8mm Flat Washers and (2) 8mm Hex Nuts, (**Figure 3**). Do not tighten hardware at this time.
6. Repeat **Steps 2 – 5** for rear Mounting Bracket installation. **NOTE:** If you are not sure which sets of mounting holes to use, (last set along cab), hold the driver Sidebar up in the approximate location and line up the threaded inserts on the Sidebar with the holes in the pinch weld to determine the correct mounting location.

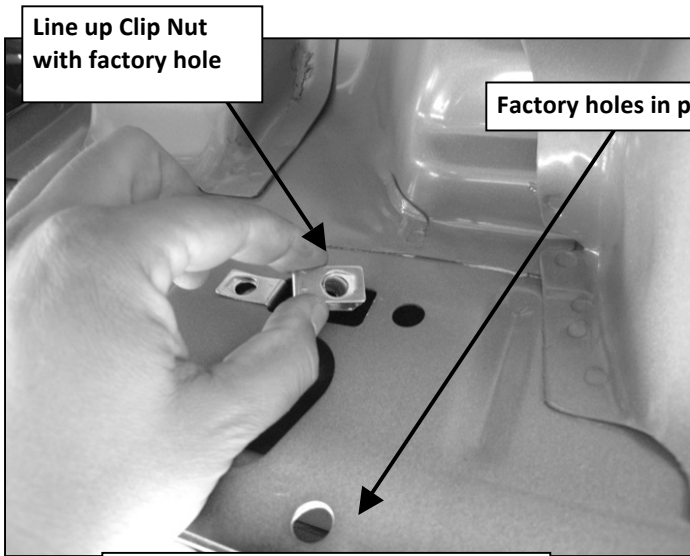
7. Carefully unwrap and position the Sidebar onto the (2) Mounting Brackets. Bolt the Sidebar to the Brackets with (4) 8mm x 25mm Hex Bolts, (4) 8mm Lock Washers, and (4) 8mm Flat Washers, (**Figures 3 & 4**). Do not tighten at this time.
8. Level and adjust Sidebar properly and tighten all hardware.
9. Repeat **Steps 2 – 8** for passenger Sidebar installation.
10. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

**For gloss black finishes:** Mild soap may be used to clean the Sidebar.

### Driver Side Installation Pictured



(Fig 1) Typical Mounting Location

8mm Clip Nuts  
8mm x 30mm Hex Bolts  
8mm Lock Washers  
8mm Flat Washers

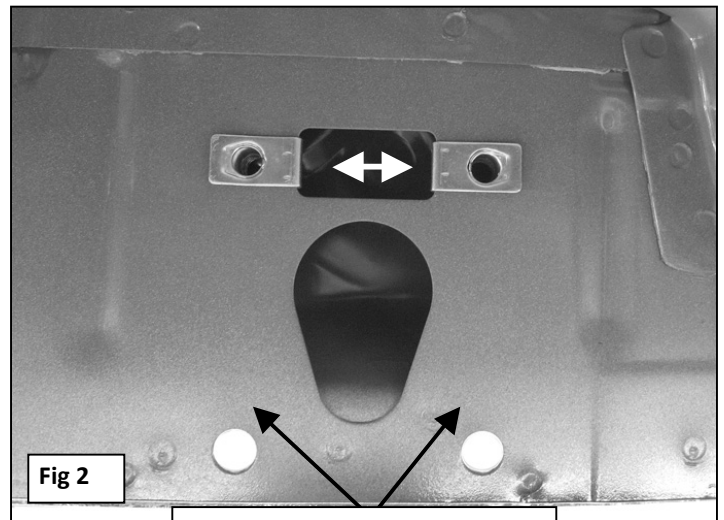
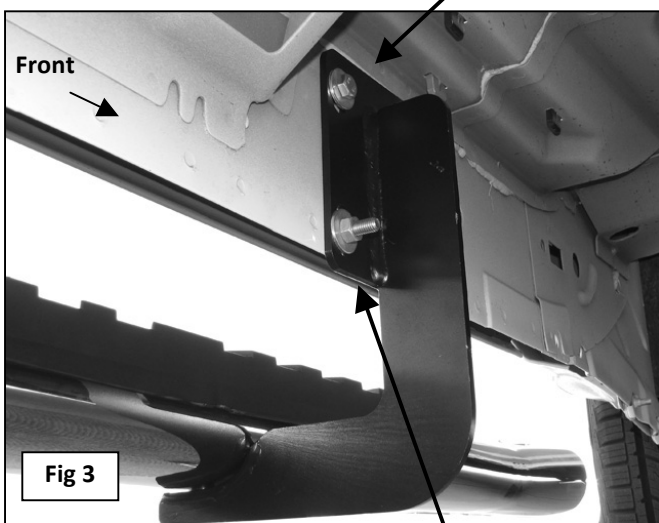
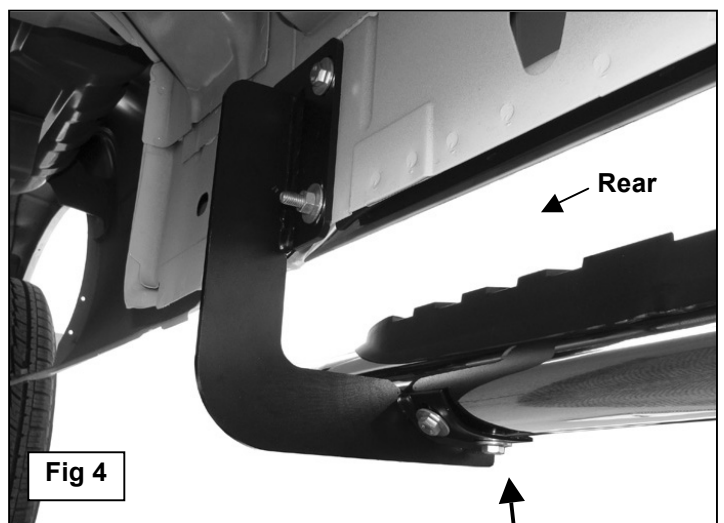


Fig 2

Factory holes in pinch weld



8mm x 30mm Hex Bolts  
8mm Lock Washers  
(2) 8mm Flat Washers  
8mm Hex Nuts



8mm x 25mm Hex Bolts  
8mm Lock Washers  
8mm Flat Washers